

What is Claimed is:

1. A disposable flexible article useful for cleaning, sanitizing and disinfecting hard surfaces comprising:
  - a) a first water insoluble non woven layer having outer and inner surfaces,
  - b) a water insoluble non woven core layer containing a treatment composition adapted for cleaning hard surfaces, and
  - c) a second water insoluble non woven layer having outer and inner surfaces wherein the core layer is positioned between the inner surfaces of said first and second layers and the first, second and intermediate core layer are ultrasonically through bonded to form a unified article having perforations of less than 0.5 mm in diameter extending through all of said layers, said perforations having been formed during said ultrasonic bonding.
2. A disposable flexible article according to claim 1 wherein said treatment composition contains surfactant selected from the group consisting of anionic, nonionic, amphoteric surfactants and mixtures thereof.
3. A disposable flexible article according to claim 2 wherein said anionic surfactant is a member selected from the group consisting of sarcosinates, sulfates, isothionates, phosphates, taurates, lactylates, glutamates, and mixtures thereof.
4. A disposable flexible article according to claim 2 wherein said non-ionic surfactant is a member selected from the group consisting of amine oxides, alkyl glucosides, alkyl polyglucosides, polyhydroxy fatty acid amides, alkoxylated fatty acid esters, sucrose esters, and mixtures thereof.

5. A disposable flexible article according to claim 2 wherein said amphoteric surfactant is a member selected from the group consisting of betaines, sultaines, hydroxysultaines, alkyliminoacetates, iminodialkanoates, aminoalkanoates, and mixtures thereof.
6. A disposable flexible article according to claim 1 wherein said article is substantially dry prior to use.
7. A disposable flexible article according to claim 1 wherein said article readily delaminates following use thereof.
8. A disposable flexible article according to claim 1 wherein at least one additional layer is present having been applied to the outer surface of at least one of said first and second layers prior to ultrasonic bonding.
9. A disposable flexible article according to claim 1 wherein at least one of said first and second layers contains an abrasive material.
10. A disposable flexible article according to claim 8 wherein said additional layer has a different texture than said first or second layer.
11. A disposable flexible article according to claim 10 wherein said different texture has been formed by embossing or deembossing.
12. A disposable flexible article according to claim 8 wherein said additional layer serves a partial fluid barrier.
13. A disposable flexible article according to claim 1 wherein said treatment composition is present in an amount of from 25 to 300% of the article's total basis weight.
14. A method of manufacturing a disposable flexible article according to claim 1 comprising the steps of adding a treatment composition onto or impregnating a

treatment composition into said core layer, placing the treated core layer between said first and second layers, ultrasonically through bonding said layers to simultaneously form apertures having a diameter of less than 0.5 mm throughout said article.

15. A method of cleaning a hard surface with an article according to claim 1 comprising the steps of wetting said article with water and contacting the surface to be cleaned with said article.

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